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GFK-0563L

IMPORTANT PRODUCT INFORMATION

READ THIS INFORMATION FIRST

Product: **Programmable Coprocessor Module, IC693PCM301F**
Hardware Identification: PC3A2
Software Identification: Version 3.01
EPROM Label: 395-020H3.01 (U36)

This is release 3.01 of the Programmable Coprocessor Module (PCM), IC693PCM301F. It enhances and corrects errors in CCM communication.

The PCM supports application programming in the MegaBasic and C languages. The module also communicates using the Communications Control Module (CCM) protocol.

Functional Compatibility

PCM firmware version 3.01 is compatible with release 1.00 or later of PCM support software, IC641SWP063, and release 2.04 or later of PCM development software, IC641SWP061B. To develop MegaBasic applications, you must use one or the other.

PCM firmware version 3.01 is compatible with release 1.03 of Model 331 CPU, IC693CPU331C or later. However, it is **strongly** recommended that all release 1.0x users upgrade to CPU release 2.04, IC693CPU331G or later. This upgrade is available at no charge. See "Additional Restrictions When Using a Release 1.0x CPU 331" later in this document for a list of restrictions which apply only when a PCM is used with a release 1.05 or earlier CPU.

There are no changes to the *MegaBasic Programming Language Reference Manual*, GFK-0256C, and *PCM Development Software User's Manual*, GFK-0487B, for this release. However, new material will be added in the next revision of the *Programmable Coprocessor Module and Support Software User's Manual*, GFK-0255E, at the next revision. See "Changes and Additions to the User Manuals" later in this document for information on these changes.

Special Operational Notes

1. **MegaBasic Defaults to Task Seven:** When MegaBasic is started from an R (RUN) command in a PCMEXEC.BAT file, and the command does not specify a task number, the PCM operating system assigns MegaBasic to task number 7. This behavior applies to PCMEXEC.BAT files created by the PCM operating system as well as files created by users, and is consistent with PCM firmware version 2.51 and all earlier releases. In PCM release 3.00, MegaBasic defaults to task 15.
2. **PCM Serial Ports Are not Isolated:** The two PCM serial ports are **not** isolated from module ground in either RS-232C **or** RS-422 / RS-485 mode. Common-mode input signals **must** be limited to 12 volts or less for RS-422 / RS-485 mode. An external RS-232C / RS-485 converter with common-mode isolation is recommended for serial data paths longer than 50 feet.
3. **Configuration Restriction:** A Programmable Coprocessor Module (PCM) may reside only in the main PLC rack.

4. **PROM Change:** PCM RAM, including the RAM Disk (the RAM: device), is automatically cleared on the first power-up after the PCM PROM (U34) is changed. If RAM disk files must be preserved, they must be stored to an attached personal computer (PC) before upgrading the PCM firmware and loaded to the PCM after the upgrade.
5. **Power-up Delay:** The first COMMREQ sent to a PCM after a power cycle needs to be delayed until the PCM has finished power-up initialization. See the *Programmable Coprocessor Module and Support Software User's Manual*, GFK-0255D or later, for example PLC programs which delay before sending CCM and MegaBasic COMMREQs.

New Features and Functionality

1. **Programmable Receiver-Enable Delay Added to CCM Protocol:** A configurable receiver-enable delay has been added to the Software Configuration COMMREQ (Command 6104). Reserved Word #21 may specify a delay in units of one millisecond. Specifying a non-zero value delays the enabling of the receivers to allow for a late echo of any transmission. This delay will correct any propagation delay in the link and is only functional in a 2-wire configuration.

Problems Resolved by this Upgrade

1. **Controlling PCM LEDs from MegaBasic:** When a MegaBasic application is started by a PCMEXEC.BAT file, the PCM uses a default task number for MegaBasic unless PCMEXEC.BAT explicitly specifies a task. In this PCM firmware release, as well as release 2.51 and all earlier releases, the default task number for MegaBasic is seven (7). In release 3.00, the default MegaBasic task number is 15.

   When the MegaBasic application controls a PCM light emitting diode (LED) indicator, the LED must be configured for control by MegaBasic. The MegaBasic task number must be specified in a PCMEXEC.BAT command. If the task number for PCM firmware release 2.51 or earlier is assumed, and MegaBasic runs as the default task number, then the application will not be able to control the LED when running in a release 3.00 PCM. This problem has been corrected in this release.
2. **CCM Q/N Enquiry:** Partial "N" or "Q" enquiry sequences no longer disrupt detection of valid "N" or "Q" enquiry sequences. Any valid enquiry sequence will now be responded to regardless of prior transmissions.
3. **Multidrop Enquiry:** In multidrop configurations, switching from one slave to the next sometimes required a retransmission of the enquiry sequence. A retransmission is no longer required.

Restrictions and Significant Open Problems

1. **CCM Timeout On Large Requests:** CCM requests for 3000 bytes or more of data may occasionally abort with a serial timeout error (Error code 0102H).
2. **Redirection of MegaBasic STDIN:** When MegaBasic is run with STDIN redirected from a file on an attached PC and execution of the MegaBasic program terminates for any reason, MegaBasic is unable to read input characters from the PC file. Redirecting STDIN from a PCM RAM disk file works correctly.
3. **MegaBasic Serial Data Rate:** When both PCM serial ports are configured for a data rate higher than 9600 bps and a MegaBasic program transmits and receives characters on both ports at the same time, the PCM watchdog timer may expire, halting operation and turning off the OK LED.
4. **CCM Data Rate:** Recoverable CCM communication errors, such as dropped characters, may occur when CCM initiates commands on both ports simultaneously at data rates above 9600 bps. It is recommended that the data rate on either CCM port not exceed 9600 bps when using both ports as initiators.

5. **WAIT Mode COMMREQ:** Programming the COMMREQ function block for WAIT mode will degrade PLC sweep time and may halt the PLC CPU, turning off its OK LED. Do **not** use WAIT mode COMMREQs unless you have a compelling reason. If WAIT mode is used, it is **absolutely essential** that no COMMREQs are sent until the PCM is ready to receive them, and that the sum of the worst-case PLC sweep time (without sending a COMMREQ) plus the longer of the two COMMREQ timeout values is less than the PLC CPU watchdog timer setting. If two or more WAIT mode COMMREQs can be sent during the same PLC sweep, the total of the timeouts for all the COMMREQs must be considered. See the *Programmable Coprocessor Module and Support Software User's Manual*, GFK-0255D or later.
6. **Extra Fault:** When a WAIT mode COMMREQ which specifies an invalid PCM TASK ID is executed, two "Bad task id" faults are posted to the PLC fault table.
7. **NOWAIT I/O and Ctrl-C:** If a MegaBasic program performs NOWAIT read and NOWAIT write operations simultaneously on the same serial port, and the program is aborted with Ctrl-C or a MegaBasic STOP statement, the PCM may hang if the program is restarted before the I/O operations complete.

Additional Restrictions When Using a Release 1.0x Model 331 CPU

1. **Multiple PCMs and/or ADCs:** When two or more PCMs and/or Alphanumeric Display Coprocessor Modules (ADCs), IC693ADC311, which do not have identical catalog numbers are installed in a programmable controller, the modules may not function normally, particularly after a short power cycle (warm boot). "Loss of module" faults may be posted to the PLC fault table.
2. **MegaBasic Data Length:** If a MegaBasic program attempts to write more than 512 bytes of data to the PLC CPU in a single request, the CPU watchdog timer will expire, turning off the CPU OK LED.
3. **Lost COMMREQ:** When two or more PCMs are present, a COMMREQ to either PCM may never complete. If a ladder program attempts to send WAIT mode COMMREQs, the CPU OK LED may go out after several minutes.

   Ladder programs should **always** use NOWAIT mode COMMREQs. To ensure that transactions are completed, a time limit should be established for each COMMREQ using a PLC timer function block. When a COMMREQ fails to complete before its timer expires, the program can send it again.
4. **PLC Configuration Change:** When an I/O configuration is stored to the PLC, or a Hand Held Programmer operation (Autoconfig or clear PLC) results in a change to PCM configuration data, PCMs must be reset before the new configuration takes effect.

   When the PCM configuration is changed to correct a "Configuration mismatch" PLC fault, a PLC power cycle is required before the PCM will function normally. "Loss of module" PLC faults for the PCM will occur between the time the new configuration is stored and the power cycle.

Changes and Additions to the User's Manual

The text from item 1, "Controlling PCM LEDs from MegaBasic," under "Problems Resolved by this Upgrade" in this document will be incorporated into the *Programmable Coprocessor Module and Support Software User's Manual*, GFK-0225, at the next revision.